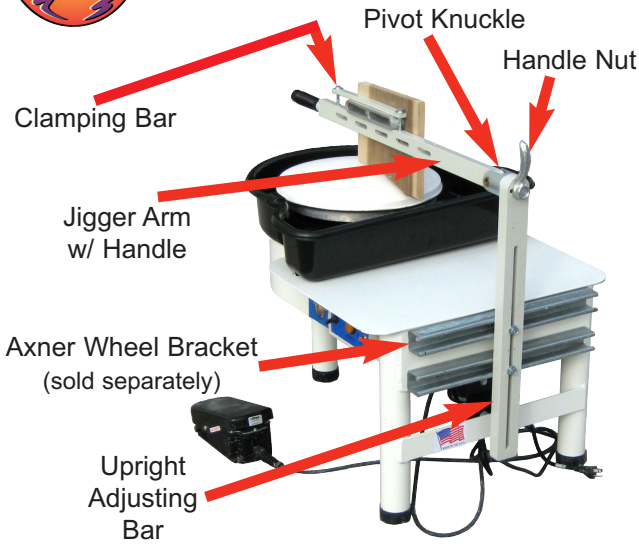




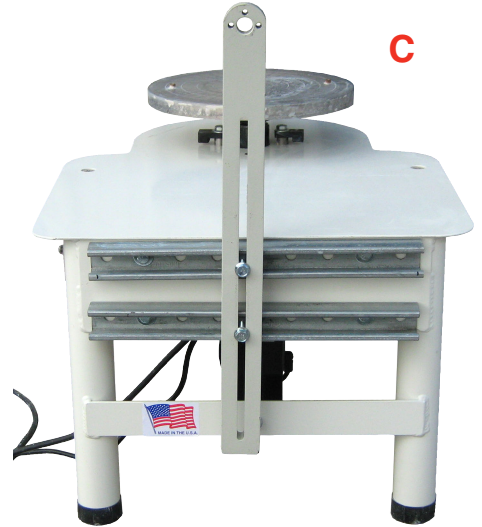
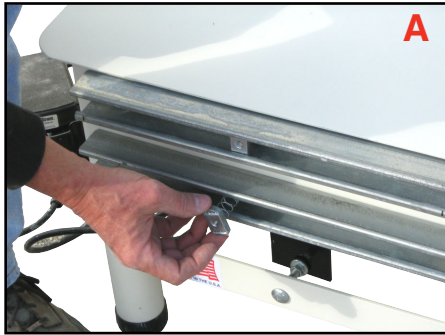
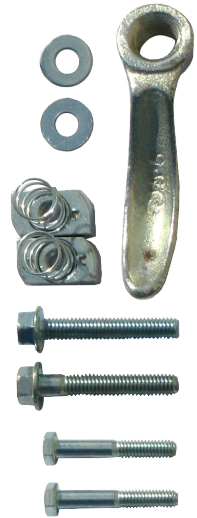
Axner Power Arm: Assembly Instructions



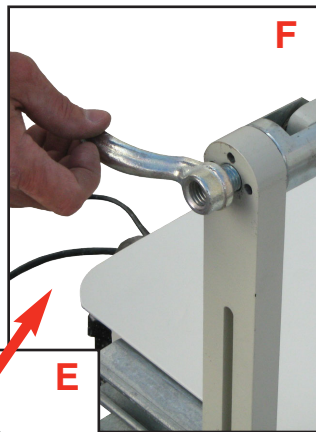
Parts Included:

- Jigger Arm Hardware**
 (1) Clamping Bar
 (1) Jigger Arm w/ Pivot Knuckle
 (1) Upright Adjusting Bar

- Mounting Hardware**
 (2) 5/16" Washers
 (2) 3/8" Spring Nuts
 (1) Handle Nut
 (2) 3/8" x 2 1/4" Flange Bolts
 (2) 5/16" x 2" Hex-Head Bolts



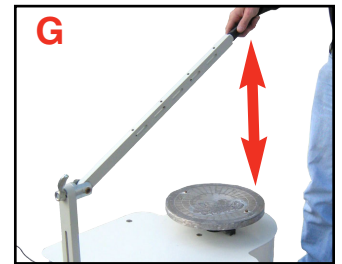
- 1) Slide the Spring Nuts into your Axner Wheel Bracket (image A).
- 2) Use the two Flange Bolts to install the Upright Adjusting Bar. Align the Bar with the center of your wheel head before tightening the Bolts (images B and C).



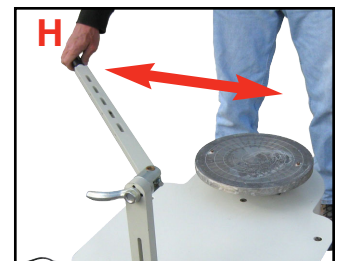
- 3) Insert the Jigger Arm's Pivot Knuckle into the Upright Bar (images D and E).

- 4) Secure the Jigger Arm with the Handle Nut (image F).

Note: The Jigger Arm should be set to pivot up-and-down for jiggering (image G) or side-to-side for centering (image H).

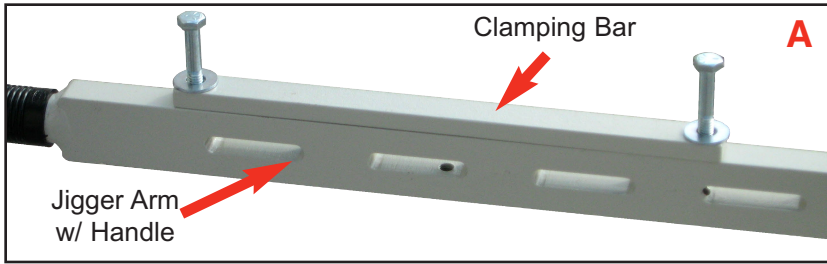


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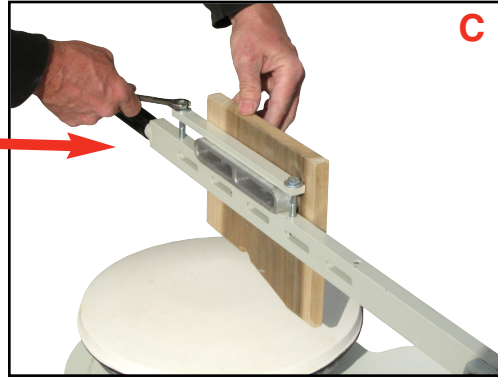
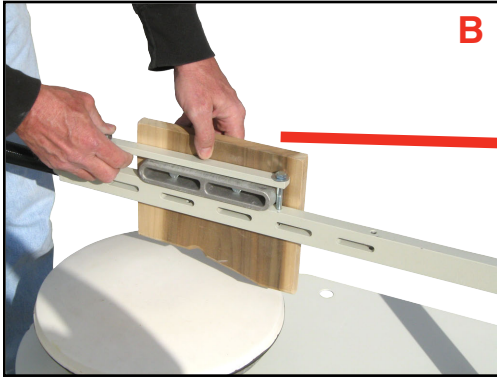




Axner Power Arm: Installing a Profile Tool



- 1) Place the Clamping Bar on the Jigger Arm, lining it up with the holes near the handled end. Insert a Washer and Hex-Head Bolt into each hole (image A).



- 2) Insert the Jigger Slug of a Profile Tool between the Clamping Bar and Jigger Arm to hold your profile tool in place (image B).
- 3) Tighten the Hex-Head Bolts to secure your profile tool (image C).



There are four adjustments when using the power jigger arm:

- 4) Use the upright adjusting arm to adjust the height of your jigger arm (image D).
- 5) Use the Leveling Screw to adjust the angle the arm rests at (image E).
- 6) Loosen the wing nuts and this will allow you to slide the jigger slug in the profile tool (image F).
- 7) Slide the Jigger Slug within the Clamping Bar (image G).

Watch Jolly Jiggering in action on the web!

www.axner.com/powerarm

